



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D3645-1**  
**Job Sheet 180704**



**Part No:** D3645-1

**Job Qty:** 100 ea

**Part Name:** Washer



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 7/12/18

**Job Tracking No:**

**Due Date:** 7/18/18

**Created By:** Chantal Lavoie

**Type:** Stock

**Description:**

**Note:** DWG REV A IPP Rev:A New Issue 07.09.24 EC Verified by: DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty     | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|------------|---------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |            |         |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 100   | Purchasing | 100 pcs |            | 7/18/18  | 0.00      | 0.00    | Purchasing            |           | JUL 18 2018 |
| 110   | Packaging  | 100 pcs |            | 7/18/18  | 0.00      | 0.00    | Packaging2            |           | JUL 18 2018 |
| 120   | QC         | 100 pcs |            | 7/18/18  | 0.00      | 0.00    | QC6                   |           | JUL 18 2018 |
| 130   | Packaging  | 100 pcs |            | 7/18/18  | 0.00      | 0.00    | Packaging3-1          |           | JUL 23 2018 |
| 140   | QC21-SA    | 100 Ea  |            | 7/18/18  | 0.00      | 0.00    | QC21                  |           | JUL 24 2018 |

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs  
Descriptions: 120 - QC6- All purchased or subcontracted products  
130 - Identify as per dwg & Stock Location:  
140 - QC21- Final Inspection - Work Order Release

### Job BOM

| Part / Item | Component Name | Quantity      | Operation      | Container |
|-------------|----------------|---------------|----------------|-----------|
| 90133A017   | Washer D3645-1 | 100 Ea (1 ea) | 100-Purchasing | 5093328   |

### Job Allocations

| Operation      | Component Part | Required | Inventory | Allocated |
|----------------|----------------|----------|-----------|-----------|
| 100-Purchasing | 90133A017      | 100      | 0         | 0         |

### Part Specifications

Specifications could not be found.

Plex 7/12/18 8:50 AM dart.lavoie.chantal



**Container No: S093391**



**Part: D3645-1**

**Job No: 180704**

**Serial No/Batch: S093391**

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:**

**Dart Aerospace Ltd.**

1270 Aberdeen Street

Hawkesbury, ON K64 1K7

CANADA

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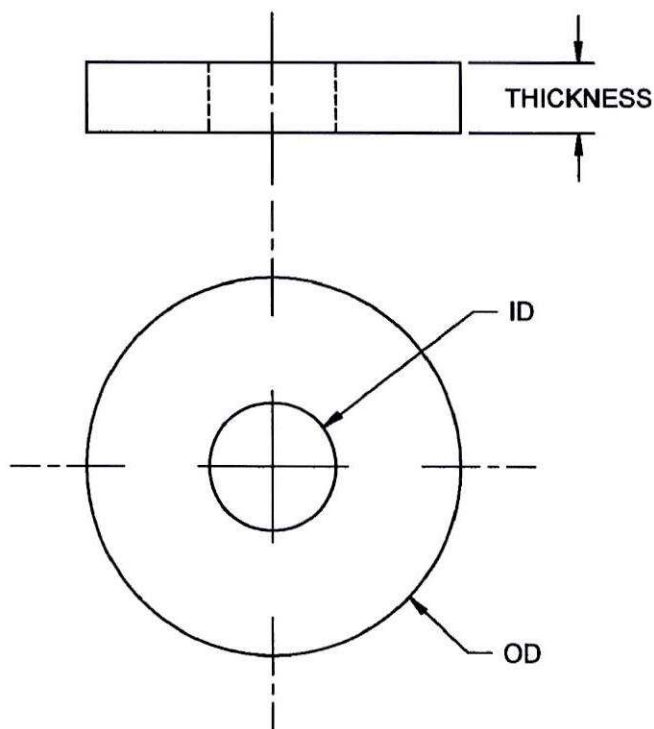
**Date: 07/18/18**

38  
8101 817 418  
404  
FS  
405

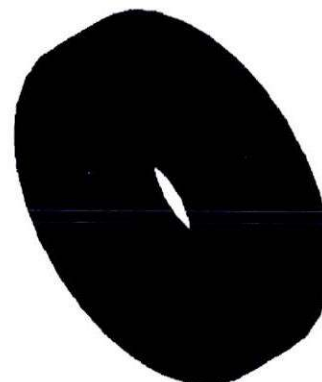


|                  |                  |                                                   |                        |
|------------------|------------------|---------------------------------------------------|------------------------|
| DESIGN<br>CB     | DRAWN BY<br>CB   | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br>LE    | APPROVED<br>     | DRAWING NO.<br>D3645                              | REV. A<br>SHEET 1 OF 1 |
| DATE<br>07.06.21 |                  | TITLE<br>WASHER                                   | SCALE<br>4:1           |
| REV<br>A         | DATE<br>07.06.21 | DESCRIPTION<br>NEW ISSUE                          |                        |

## SPECIFICATION CONTROL DRAWING



RELEASED  
07.08.03



| P/N     | ID   | OD   | THICKNESS | MATERIAL | SUPPLIER                    |
|---------|------|------|-----------|----------|-----------------------------|
| D3645-1 | 0.17 | 0.50 | 0.09      | NEOPRENE | McMASTER-CARR P/N 90133A017 |
|         |      |      |           |          |                             |
|         |      |      |           |          |                             |
|         |      |      |           |          |                             |

### NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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